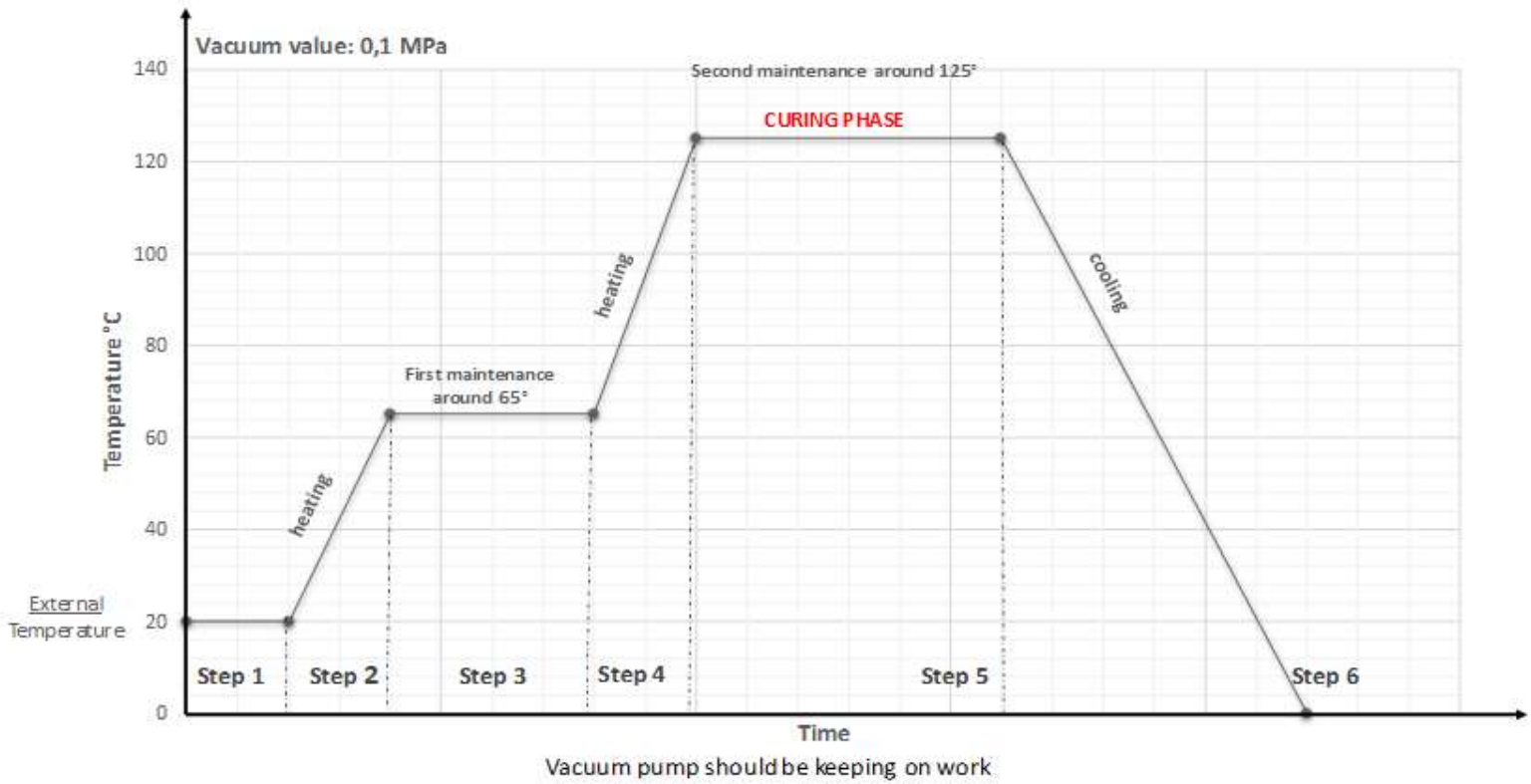
MILKY, JADE, OPAQUE WHITE AND BLACK EVASHINE



Glass composition	Step 1 time (min)	Step 2 heating (min)	Step 3 temperature (C°)	Step 3 Time (min)	Step 4 heating (min)	Step 5 temperature (C°)	Step 5 Time (min)
33,1	5 min	22 min	65 C°	20 min	30 min	125 C°	45 min
44,2	10 min	22 min	65 C°	20 min	30 min	125 C°	45 min
55,2	10 min	22 min	65 C°	20 min	32 min	125 C°	50 min
66,2	10 min	22 min	65 C°	25 min	32 min	125 C°	60 min
88,2	15 min	32 min	65 C°	25 min	34 min	125 C°	60 min
10,10,2	15 min	32min	65 C°	25 min	36 min	125 C°	65 min
12,12,2	15 min	38 min	65 C°	30 min	36 min	125 C°	65 min

For every additional EVA layer of 0,4 mm second hold temperature (step 5) must be increased of 5 min.